

INSTRUMENTATION / CNG 2 / 3 / 5 WAY MANIFOLD / BLOCK & BLEED VALVES

The Secret of our success is Ritualistic continuous improvement of our products and process



THE COMPANY:

DAWSONS-TECH® is an ISO 9001:2015 certified manufacturing company offers wide range of **Consistent**, **Reliable and Superior Quality** High Pressure Instrumentation / CNG / Hydrogen Products used in Vehicles, Fueling Equipments like CNG Cascades, CNG Dispensers, Booster Compressors, Online Compressors, Decompression Skid, LCV Filling Post, Meter Regulation Skids, Pressure Regulation Skids, etc.

MANUFACTURING:

DAWSONS-TECH® established its comprehensive state of art manufacturing and testing facility installing various CNC Turning Centre and CNC Turnmill Centre, Vertical Machining Centre, etc. with the highly motivated and

dedicated team of employees in place. This facilitate us to design and manufacture our product range under stringent quality checks and measurements that ensures "A TOTAL CUSTOMER SATISFACTIONS".

QUALITY:

DAWSONS-TECH® persues not only performance of its products but also ensures "TOTAL QUALITY CONTROL MANAGEMENT SYSTEMS IN ACCORDANCE WITH ISO 9001:2015" which is achieved by alerting and educating each and every employee, the importance of quality and by implementing the quality control procedures at every stage of production to final inspection from incoming raw material to finish products.



OUR CAPABILITIES

- Over 35 Years of Experience
- Excellent Technical Knowledge
- Latest Design Equipment's & Software
- Modern Manufacturing Facilities
- Highly Motivated Team of Employees
- Excellent Inspection Facilities
- Product Performance Testing Facilities



CERTIFICATIONS

- ISO 9001-2015
- ISO 14001-2015
- ISO 45001-2018
- PED 2014/68/EU
- ASTM F1387-19
- MSS SP-99-2016a
- Helium Leak Test
- Hydro Static Proof Test
- Pneumatic Proof Test



BENEFITS

- High Quality
- Proven Design for Leak Free Connections
- Effective Operations
- High Efficiency
- Prompt Reply
- Maximum Flexibility
- Maximum Safety in Operation
- Substantial Cost Saving

RESEARCH & DEVELOPMENT:

With our extensive experience, expertise and continues Research & Development with incorporation of advanced technology and high-tech cutting-edge machineries, **DAWSONS-TECH**® is committed to constant upgradation and expand its product range to meet the requirements of its customer to their entire satisfaction at every time.

CUSTOMER SATISFACTION:

We strive to achieve total customer satisfaction and continuously work to set higher goals to provide the reliable quality, timely delivery of our products and prompt services in the best interest of our customers with **Very Competitive Price**.

OUR MISSION

















Instrumentation 2 / 3 / 5 Way Manifold Valves



DAWSONS-TECH® offers Instrumentation 2 / 3 Way Manifold Valves. 2 Way Manifold Valves are designed for static pressure & liquid applications. 3 Way Manifold Valves are designed for differential pressure applications.

Features / Benefits:

- Available in Material SS316, All wetted parts are in accordance with NACE MR01-75.
- · Bar Stock Body.
- Available with two Bonnet design with PTFE / Graphite packing & dual 'O' Rings with backup rings.
- PTFE / Graphite packing with live load system.
- · Wide choice of End Connections.
- Anti blow-out Stem.
- Orifice size: 4.3mm & 6.3mm.
- · Every Valve is factory tested.



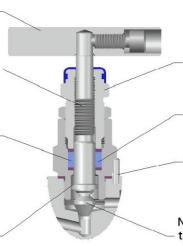
Bonnet Design With PTFE / Graphite Packing:

Stainless Steel Bar handle with screw locking system to ensure positive actuation

Stem threads are cold rolled for smooth operation and extend service life

Choice of packing material PTFE or Graphite rings for bubble-tight seal between stem and bonnet

Back-seating stem design in fully open position provides secondary stem sealing and prevents stem blowout



Packing adjuster allows easy access to adjust the packing gland

Stem packing below the threads protects the stem threads from potential damaging effects of the system media.

Locking pin to prevent accidental loosening/disassembly of valve

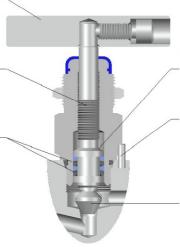
Non-rotating self centering stem tip provides positive bubble tight shut-off in repeated operation

Bonnet Design With Dual 'O'Ring:

Stainless Steel Bar handle with screw locking system to ensure positive actuation

Stem threads are cold rolled for sooth operation and extend service life

Dual 'O' Rings with Backup Rings ensures leak tight seal between stem and bonnet of the valve and extend the seal life. Also, the sealing arrangement below the threads protects the stem threads from potential damaging effects of the system media.



Back-seating stem design in fully open position provides secondary stem sealing and prevents stem blowout

Safety pin to prevent accidental loosening/disassembly of valve

Hardened 17-4 PH stainless steel non-rotating self centering stem tip provides positive bubble tight shut-off in repeated operation

Instrumentation 2 / 3 / 5 Way Manifold Valves



Operating Parameters:

• Pressure Rating : UPTO 413 Bar (6000 PSIG) at CWP.

• Temperature Rating : UPTO 120°C with Viton® 'O' Ring Seal.

UPTO 23°C with PTFE Packing.

UPTO 426°C with optional Graphite Packing.

Applications:

- Pressure Instrument Devices.
- Differential Pressure Instrument Devices.
- Pressure Equalization.

Type Test Approvals:

The design of **DAWSONS-TECH**® 2 / 3 / 5 Way Manifold Valves have been tested to Hydrostatic Proof and Burst Test in accordance with MSS SP-99-2016a Clause 5.5 & 5.6.

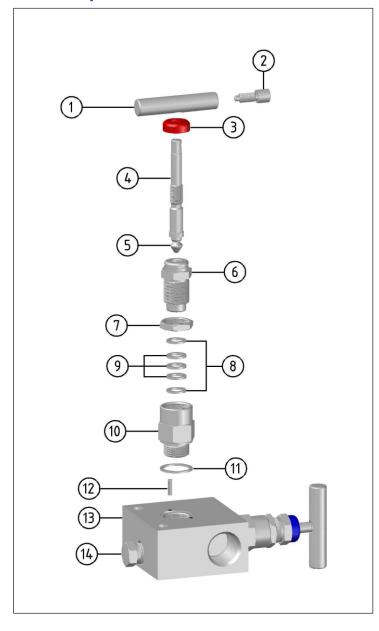
Testing:

• Standard Test: Each Valve is Factory Tested for Cracking set pressure and re-sealing performance.

Certification:

The certificate to 3.1 acc. to EN10204 for Valve Body Material and pressure test will be provided on request.

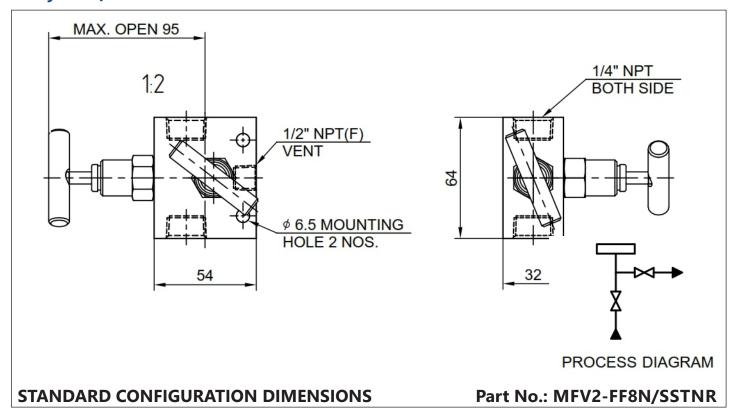
Material of Construction:



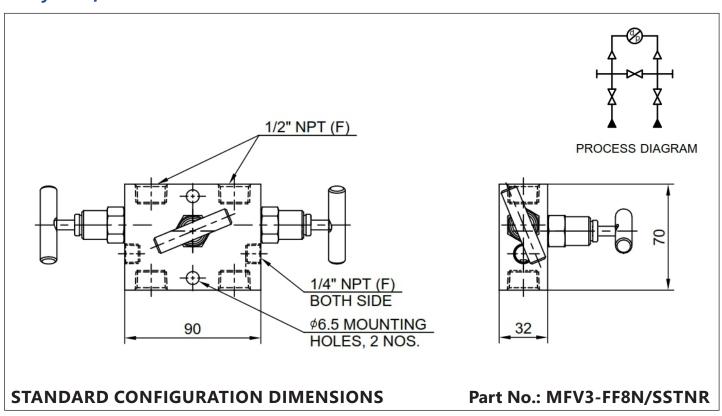
Sr. No.	Part Description	Material
1	Handle	SS316
2	Screw	SS316
3	Dust Cap	PVC
4	Valve Stem	SS316
5	Stem Tip	SS316
6	Packing Adjustment Screw	SS316
7	Lock Nut	SS316
8	Back-up Washer	PEEK
9	Packing Washer	PTFE / Graphite
10	Valve Bonnet	SS316
11	Sealing Washer	SS316
12	Safety Pin	SS316
13	Valve Body	SS316
14	Bleed Plug	SS316



2 Way Manifold Valves

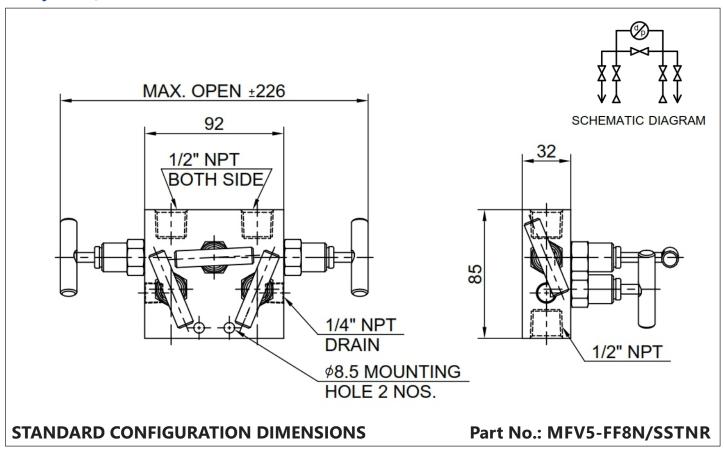


3 Way Manifold Valves





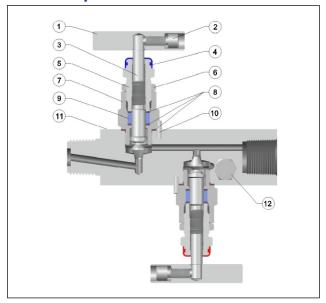
5 Way Manifold Valves



Block & Bleed Gauge Valves Series : BBGV1

DAWSONS-TECH® most cost effective Block & Bleed Gauge Valve Series: BBGV1 is having Bar Stock Square Body design and construction with two Valves for a safe and economical method for mounting Pressure Gauges, Pressure Transmitters, Pressure Switches, etc. These two Valves Manifold combines an Isolation Valve with a vent Valve in one compact unit.

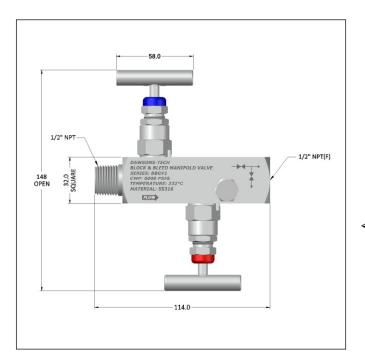
Material of Construction:

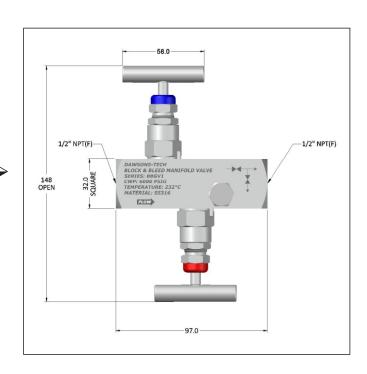


Sr. No.	Part Description	Material
1	Handle	SS316
2	Screw	SS316
3	Valve Stem	SS316
4	Dust Cap	PVC
5	Packing Adjustment Screw	SS316
6	Lock Nut	SS316
7	Bonnet	SS316
8	Washer	SS316
9	Packing	PTFE/Graphite
10	Safety Pin	SS316
11	Valve Body	SS316
12	Drain Plug	SS316



Block & Bleed Gauge Valve
Series: BBGV1 (Female to Female)
Part No. BBGV1-FF8N/SSTNR





Block & Bleed Gauge Valve
Series: BBGV1 (Male to Female)
Part No. BBGV1-MF8N/SSTNR

Ordering Information:

	Valves Type	Series
1)	2 / 2 Manifold Valves	MFV2
וי	2 / 3 Manifold Valves	MFV3
	Block & Bleed Gauge Valve	BBGV1

2) End Connection Type	End Connection Type	FF	: Female x Female
2)	Life Connection Type	MF	: Male x Female

3) Pipe End Connection Size	8	1/2"
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4)	End Connection Thread Type	N	: NPT (Male / Female)
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5) Material		SS	:SS316
	Matarial	SSL	: SS316L
	Material	DX	: Duplex
		CS	: Carbon Steel

		Т	: PTFE
6)	Packing Material	G	: Graphite
		V	: Fluorocarbon

	7) Stem Type	NR: Non-Rotating
7)		VS: 'V' Stem
''		SF: Soft Seat Stem
		RS: Regulating Stem



Registered Office and Manufacturing Plant:

DAWSONS-TECH COMPONENTS LLP

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